



# PRODUCT DESCRIPTION:

PAKOL is a reddish brown, liquid, shellac-based jointing compound.

#### APPLICATION:

PAKOL is applied together with flax/hemp for the sealing of threaded pipe joints on installations for petrol, oil, gas etc. (Not approved for gas).

## **TECHNICAL PROPERTIES:**

PAKOL and flax/hemp provide completely sound joints with all types of threaded joints and for all smooth flange connections. PAKOL retains tight seals under:

- · HIGH PRSSURE (max. 30 bar)
- TEMPERATURE FLUCTUATIONS (on gas applications max. 80\*C)
- · VIBRATIONS.

## LIMITATIONS OF APPLICATION:

PAKOL can be dissolved by perchlorethylen and ethanol.

## **DIRECTIONS:**

- 1. Clean the threads carefully for dirt and oil.
- 2. Shake PAKOL well before use.
- 3. Apply a layer of PAKOL on the unpacked/naked thread.
- 4. Apply flax/hemp evenly and tightly to the thread.
- 5. Apply PAKOL in an even layer to the packed thread.
- 6. Let PAKOL dry a few minutes (until the jointing compound seems dull) before assembling.
- 7. The installations should dry a couple of hours before putting into service.
- 8. Be careful about good ventilation while working. Clean the brush in methylated spirits after using and close the lid tightly.

## **IMPORTANT:**

Pipe systems for diesel, FUEL OIL and other light types of oil must dry 24 hours before putting into service.

#### TESTS:

PAKOL's efficiency is thoroughly tested by the Danish technological Institute. Copy of the test rapport can be send for.

# STORAGE:

PAKOL must be stored in a tightly sealed container in a dry place.

PACKAGING:						
		Item no.	VVS-nr.	RSK-nr.	NRF-nr.	LVI-nr
250 ml. tin with a pencil	(24 pcs./box)	6000025	271353002	4051320	9507821	3265109
1 I. tin	(6 pcs./box)	6000100	271353010	4051350	9507822	3265116

# Please see SAFETY DATA SHEET

As we constantly develop our products and we reserve the right to make changes without prior notice.